

**TEXTILES**

**Club**

**YOUR TRUSTED PARTNER**



**Pre-Inspection Report (PSI)**

**PO Number:**

**2000991,2001042**

**Exporter:**


**ABC Textiles**

**Client:**

**XYZ Company**

January 07, 2014

## 1. PRODUCT DESCRIPTION / GENERAL INFORMATION

	<b>Client Name:</b>	XYZ Company
	<b>Product Name:</b>	Mollton of Cotton
	<b>Inspection location:</b>	Pakistan
	<b>Inspection date:</b>	07-Jan-2014
	<b>Your reference number:</b>	Fitted, Pillows etc
	<b>P/O number:</b>	2000991,1042
	<b>Supplier:</b>	ABC Textiles
	<b>Order quantity:</b>	30,574 Pcs
	<b>Pcs ready for inspection:</b>	26,146 Pcs (85%)

## 2. FACTORY EVALUION

Factory cooperation	Factory organization	Inspector's opinion on the factory
Good	Good	Good

## 3. RESULTS

<b>SPECIFICATIONS CHECK:</b>	<b>PASSED</b>				
<b>TESTS:</b>	<b>PASSED</b>				
<b>WORKMANSHIP AQL:</b>	<b>Within AQL</b>		<b>CRI</b>	<b>MAJ</b>	<b>MIN</b>
		<b>Found</b>	0	8	9
		<b>Max</b>	0	10	10
<b>MEASUREMENT AQL :</b>	<b>Within AQL</b>		<b>MAJ</b>		
		<b>Found</b>	0		
		<b>Max</b>	4		
<b>Checked</b>		315	315	315	
<b>Checked</b>		100			
<b>OVERALL INSPECTION RESULT:</b>	<b>PASSED</b>				

#### 4. FACTORY BUILDING



#### 5. INSPECTION STANDARDS

<b>Inspection type</b>	Pre-shipment Inspection
<b>Sampling standard</b>	ISO 2859-1 (Mil Std 105E)
<b>Sampling level</b>	II
<b>Workmanship : AQL for Cri/Maj/Min</b>	1.5 / 1.5 / 1.5 Pcs
<b>Measurement : AQL for Maj</b>	1.5
<b>Sampling size for Cri/Maj/Min</b>	315 /315/315
<b>No. of inspected pieces</b>	315 Pcs
<b>Quantity of cartons available for inspection</b>	2,790 Cartons, Rest in final Packing

#### 6. QUALITY CRITERIA

##### 6.1. Quantity

<b>Expected Result</b>	<b>Result</b>	<b>Actual Finding / Comments</b>
Total order quantity must be finished and 80% completed production	OK	85 % Found Finished and packed.
Quantity of packed products:	26,146 Pcs. -Refer to Below Packing List	
Quantity of finished & unpacked products:	Rest in final packing process.	
Quantity of semi-finished products:	0%	

### 6.1.1 Packing List

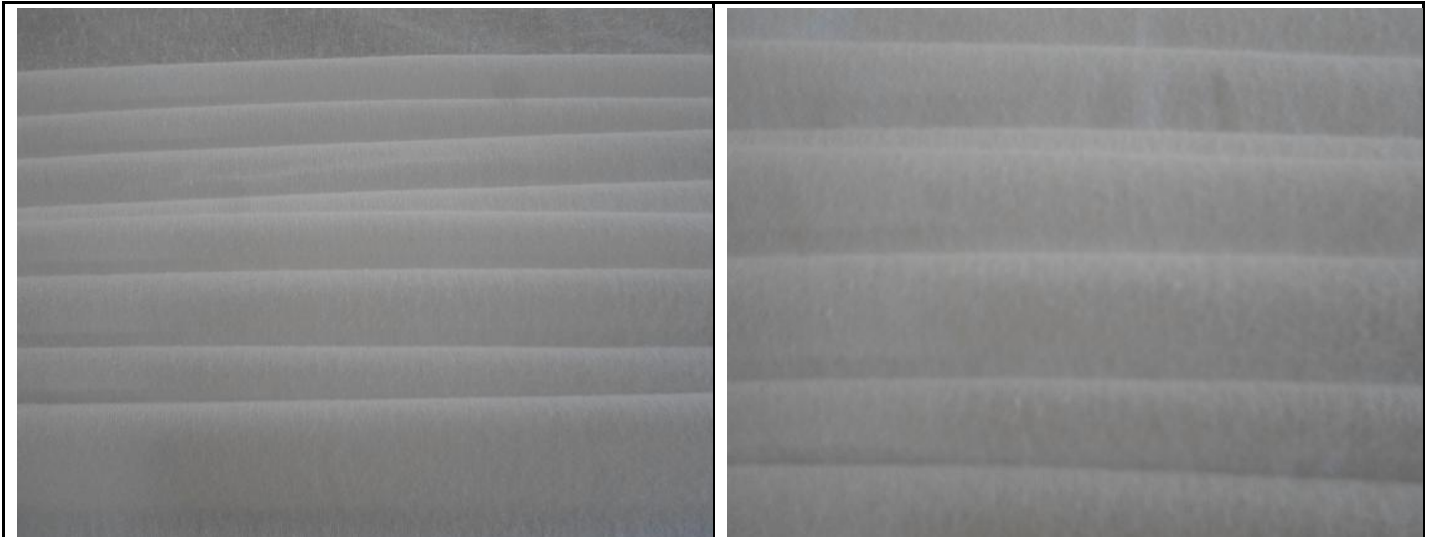
No	BRAND NAME	GSM	UNIT PACK DETAIL	UNIT PACK SIZE	SHEET SIZE	PCS/CTN	WEIGHT	CTN SIZE	TOTAL CTN	TOTAL PCS	REQ/PCS
	PO# 2000991										
1	Fitted Sheet	170	1 Sheet in a poly bag with stiffner	25x35	140x200x25cm	8	6	28x28x46	150	1200	1500
2	Fitted Sheet	170	1 Sheet in a poly bag with stiffner	25x35	160x200x25cm	6	5.75	28x28x39	166	1000	1300
3	Fitted Sheet	170	1 Sheet in a poly bag with stiffner	25x35	180x200x25cm	6	5.5	28x28x39	33	200	400
4	Pillow	170	1 Pillow in a poly bag	25x26	65x65xzip	15	3.25	40x26x18	534	8000	8000
5	Pillow	170	1 Pillow in a poly bag	25x26	50x70xzip	15	2.75	40x26x16	166	2500	2500
6	Bloster	170	1 Bloster in a poly bag	25x26	90	15	3	40x26x16	66	1000	1000
7	Bloster	170	1 Bloster in a poly bag	25x26	140	15	3.5	40x26x18	66	1000	1200
8	Fitted Sheet	170	1 Sheet in a poly bag with stiffner	25x35	90x200x25cm	10	6	28x28x46	170	1700	1760
9	Fitted Sheet	170	1 Sheet in a poly bag with stiffner	25x35	140x200x25cm	8	6	28x28x46	62	500	1496
10	Fitted Sheet	170	1 Sheet in a poly bag with stiffner	25x35	160x200x25cm	6	5	28x28x39	150	900	918
11	Pillow	170	1 Pillow in a poly bag	21x25	50X70+18 cm	10	2.5	40x26x12	96	960	960
12	Bloster	170	1 Bloster in a poly bag	21x25	140	10	3.5	40x26x16	30	300	600
13	Fitted Sheet	200	1 Sheet in a poly bag with stiffner	25x35	180x200x32cm	6	8	28x28x36	8	100	100
14	Fitted Sheet	140	1 Sheet in a poly bag	25x38	90x200x25	8	5	40x26x37	12	100	400
15	Fitted Sheet	140	1 Sheet in a poly bag	25x38	140x200x25	10	6	40x26x46	20	200	800
16	Fitted Sheet	140	1 Sheet in a poly bag	25x38	160x200x25	6	4.5	40x26x39	16	100	400
17	Fitted Sheet	170	1 Sheet in a poly bag with stiffner	25x35	90x200x25cm	5	4	28x28x34	100	500	600
18	Fitted Sheet	170	1 Sheet in a poly bag with stiffner	25x35	140x200x25cm	5	4.5	28x28x34	120	600	810
19	Fitted Sheet	170	1 Sheet in a poly bag with stiffner	25x35	160x200x25cm	2	3.5	28x28x18	200	400	500
20	Fitted Sheet	170	1 Sheet in a poly bag with stiffner	25x35	2x80x200x25	2	4.5	28x28x18	100	200	280
21	Pillow	170	1 Pillow in a poly bag	21x25	65x65x18	10	3.25	40x26x16	160	1600	1850
22	Flat Sheet	150	1 Sheet in a poly bag with stiffner	25x35	90x200	10	4	28x28x34	70	700	700
23	Flat Sheet	150	1 Sheet in a poly bag with stiffner	25x35	140x200	8	4	28x28x34	100	800	800
	PO# 2001042										
24	Fitted Sheet	200	1 Sheet in a poly bag	25x35	90x200x27cm	10	8.5	28x28x54	40	400	400
25	Fitted Sheet	200	1 Sheet in a poly bag	25x35	140x200x27cm	8	8	28x28x54	82	650	696
26	Fitted Sheet	200	1 Sheet in a poly bag	25x35	160x200x27cm	6	7.5	28x28x46	30	180	198
27	Fitted Sheet	170	1 Sheet in a poly bag	25x35	90x200x25cm	10	6	28x28x46	20	200	250
28	Fitted Sheet	170	1 Sheet in a poly bag	25x35	140x200x25cm	8	6	28x28x46	7	56	56
29	Fitted Sheet	170	1 Sheet in a poly bag	25x35	160x200x25cm	6	5	28x28x39	16	100	100
<b>TOTAL:</b>									2790	26146	30574

**Pictures**



**6.2. Product Style & Colours**

Expected Result	Result	Actual Finding / Comments
White Color No Shade Variation among single PC or different PCs	Ok	04 styles 01 Color (white) found same as reference sample.
Client's Comments: Brushed 2 faces	Ok	Found brushed 2 faces.



6.3. Product Dimensions and Weight			
Expected Result	Result	Actual Finding / Comments	
MEASUREMENT AQL :	Under AQL		Maj
		Found	0
		Max	4
		Inspected	100
Client's Comments 140 GSM, 150 GSM, 170 GSM , 200 GSM	GSM Under Tolerance	GSM Found under Tolerance Refer to Images Below	

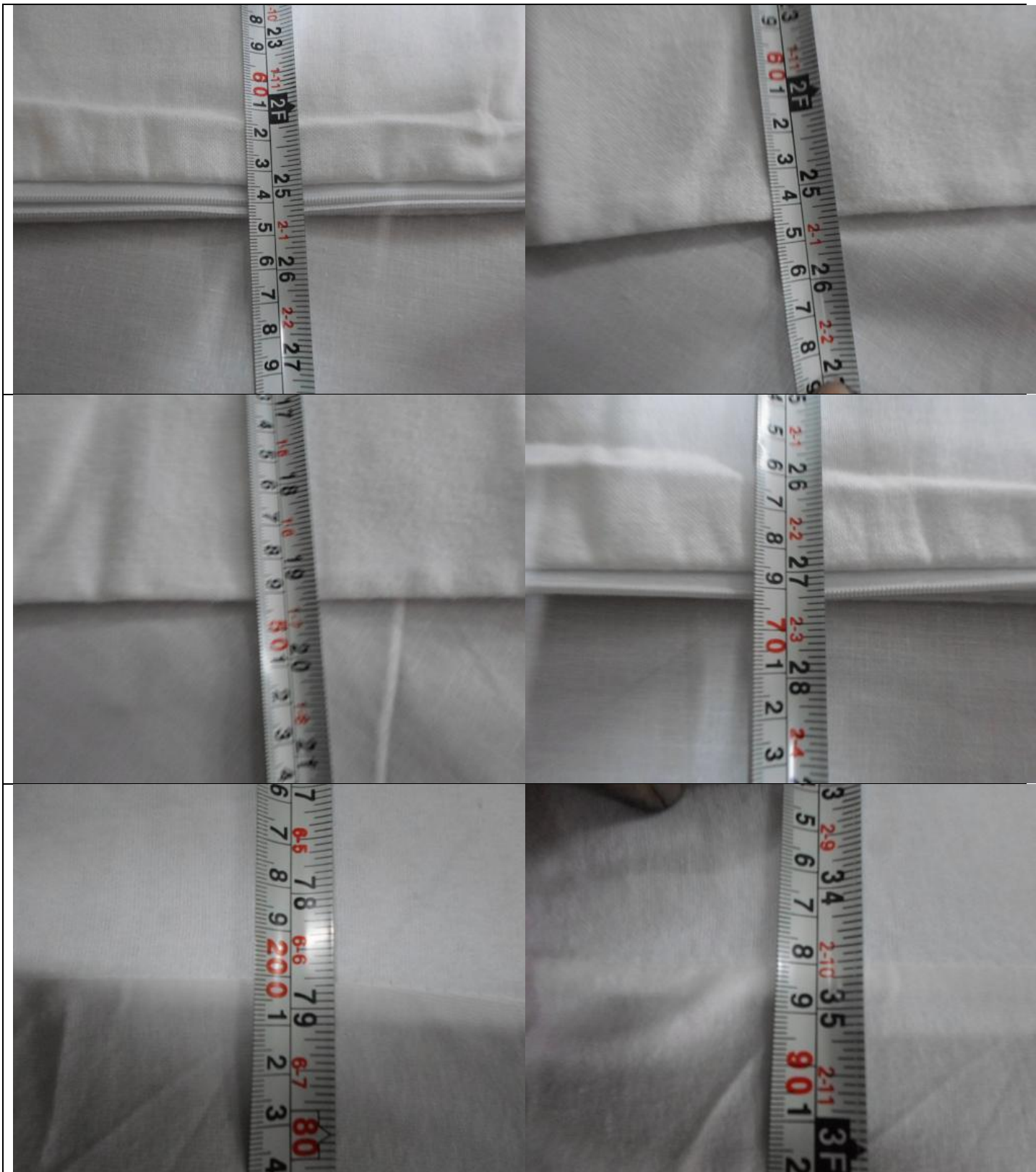
## GSM TABLE

BRAND NAME	REQUIRED GSM	SAMPLE 1	SAMPLE 2	SAMPLE 3
SONGE (027218)	170 gsm	164 gsm	163 gsm	163 gsm
Fitted Sheet (027217)	170 gsm	164 gsm	163 gsm	165 gsm
Fitted Sheet (027406)	170 gsm	163 gsm	165 gsm	164 gsm
Fitted Sheet (027402)	170 gsm	164 gsm	163 gsm	163 gsm
Pillow (027415)	170 gsm	163 gsm	165 gsm	164 gsm
Bloster(027408)	170 gsm	164 gsm	163 gsm	163 gsm
Pillow (029624)	140 gsm	131 gsm	133 gsm	134 gsm
Flat Sheet (027397)	150 gsm	144 gsm	143 gsm	145 gsm
Fitted Sheet (029685)	200 gsm	197 gsm	195 gsm	194 gsm
Fitted Sheet (028517)	200 gsm	196 gsm	195 gsm	194 gsm
Fitted Sheet (028518)	200 gsm	194 gsm	195 gsm	196 gsm



### 6.3.1. Measurement Table

MEASUREMENT TABLE				
BRAND NAME	REQUIRED SIZE	SAMPLE 1	SAMPLE 2	SAMPLE 3
Fitted Sheet	140x200x25cm	139x200x25cm	140x199x24cm	138x199x24cm
Fitted Sheet	160x200x25cm	159x198x25cm	159x199x24cm	159x199x24cm
Fitted Sheet	180x200x25cm	179x99x24cm	200x200x24cm	179x200x24cm
Pillow	65X65XZIP	65X65XZIP	64X64XZIP	64X65XZIP
Pillow	50X70XZIP	48X69XZIP	49X68XZIP	51X70XZIP
Bloster	90(32X106) CM	90(32X106) CM	90(31X105) CM	90(30X105) CM
Bloster	140(32X158) CM	140(31X158) CM	140(32X157) CM	140(31X157) CM
Fitted Sheet	90x200x25cm	88x198x24 cm	89x198x24cm	88x198x24 cm
Fitted Sheet	140x200x25cm	139x199x31cm	139x198x31cm	140x200x31cm
Fitted Sheet	160x200x25cm	160x199x31cm	159x199x31cm	160x200x32cm
Pillow	45x70x18cm	44x69x17cm	45x70x16cm	44x70x18cm
Bloster	140(32X158) CM	140(31X158) CM	140(32X157) CM	140(31X157) CM
Fitted Sheet	90x200x25cm	88x198x24 cm	89x198x24cm	88x198x24 cm
Fitted Sheet	140x200x25cm	139x199x24cm	139x198x24cm	140x200x24cm
Fitted Sheet	160x200x25cm	160x199x24cm	159x199x24cm	160x200x24cm
Fitted Sheet	2x80x200x25cm	2x79x198x24cm	2x78x199x24cm	2x80x200x24cm
Pillow	65x65x18cm	64x65x17cm	65x65x17cm	64x65x17cm
Fitted Sheet	90x200x25cm	90x198x24cm	89x198x24cm	88x198x24 cm
Fitted Sheet	140x200x25cm	139x199x25cm	139x198x24cm	140x200x24cm
Fitted Sheet	160x200x25cm	159x198x25cm	159x200x24cm	160x200x25cm
Fitted Sheet	180x200x32cm	179x199x31cm	179x200x31cm	178x200x30cm
Flat Sheet	90x200cm	88x198cm	89x199cm	89x199cm
Flat Sheet	140x200cm	139x200cm	139x199cm	138x198cm
Fitted Sheet	90x200x27cm	88x198x25.5 cm	89x198x26cm	88x198x26 cm
Fitted Sheet	140x200x27cm	139x199x25.5cm	139x198x26cm	140x200x26cm
Fitted Sheet	160x200x27cm	160x199x25.5cm	159x199x26cm	160x200x26cm



7. Art Work		
Expected Result	Result	Actual Finding / Comments
<b>7.1 Insert Card</b>		
All the insert cards for all references should be as per client's provided	Ok	All insert card found in accordance with Original
<b>7.2 Care Label</b>		
Contents: Others 100% Cotton	Ok	Found ok for different references
Size: (3 cm x 6 cm)	Ok	N/A
Color:	Ok	White Background with Black Text





**7.3 Product Tag**

Fabric Swatches / Touchez-Moi	<b>Ok</b>	4cm x 6cm Fabric Swatches found with all PCs
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**8. Packing & Packaging**

Expected Result	Result	Actual Finding / Comments
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**8.1 Unit Packing**

Fitted/Flat/Pillow/Bolster 01 Piece / Bag	<b>Ok</b>	All Products packed as expected. For details refer to Packing List.
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### PACKED PRODUCT MEASUREMENT TABLE

BRAND NAME	REQUIRED SIZE	SAMPLE 1	SAMPLE 2	SAMPLE 3
Fitted Sheet (027218)	25X35 cm	25x35 cm	24x35 cm	25x36 cm
Fitted Sheet (027404)	21x25 cm	22x26 cm	21x26 cm	22x25 cm
Fitted Sheet (029685)	25X35 cm	25x36 cm	24x35 cm	25x35 cm
Bloster (029625)	25X38 cm	25x39 cm	24x38 cm	25x39 cm
Pillow (027415)	21X26 cm	22x26 cm	21x25 cm	22x26 cm
Fitted Sheet (028516)	25X35 cm	25x35 cm	24x35 cm	25x36 cm
Fitted Sheet (027218)	25X26 cm	24x26 cm	24x25 cm	24x25 cm

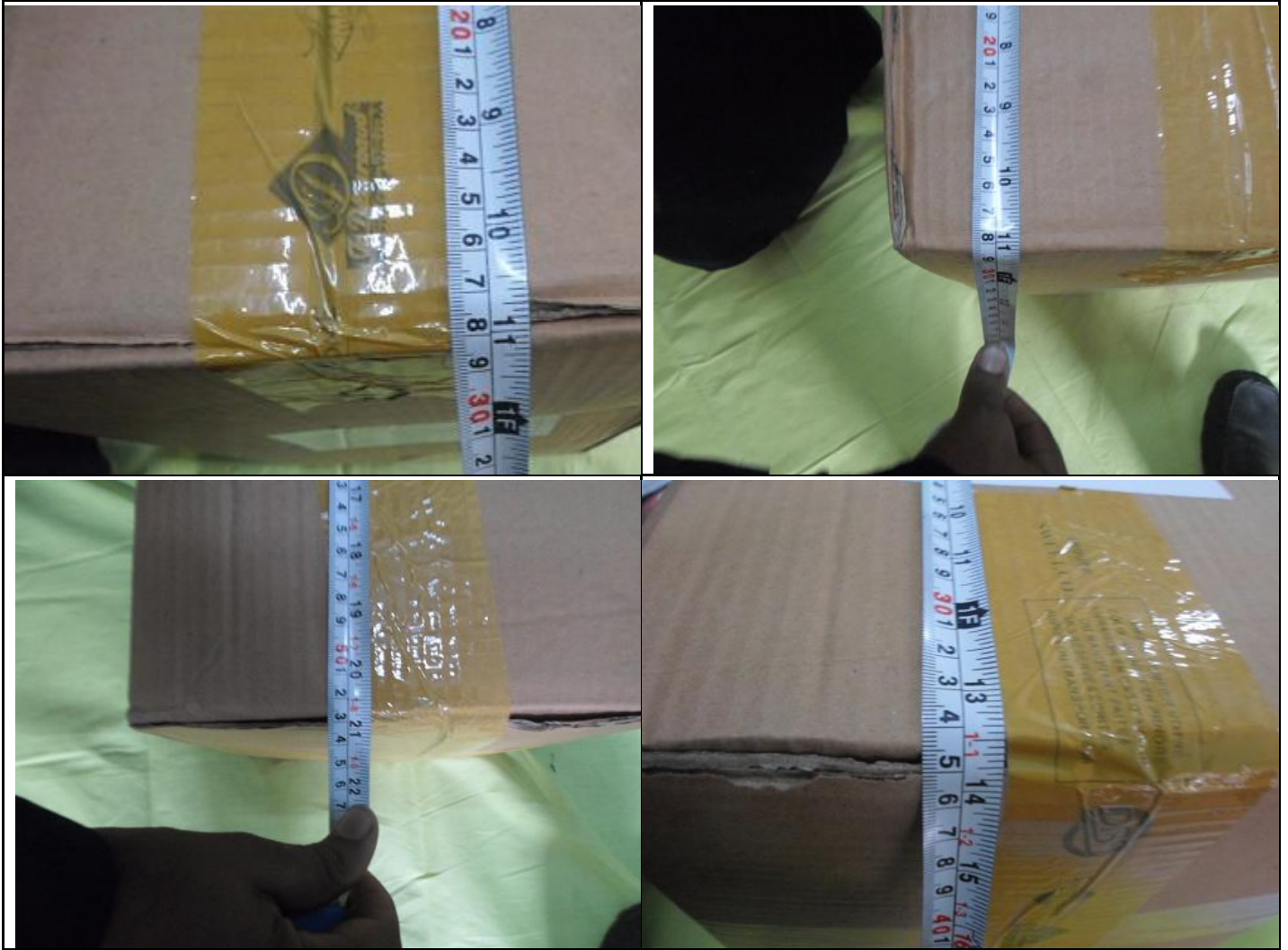
#### 8.2 Inner Packing

Product should be properly packed. Qty / Carton Dimensions of Packed Product	<b>Ok</b>	Found ok Refer to Packing List in this report
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<b>8.3 Outer Packing</b>		
No of PCs in Carton Sweeteco Tape	<b>Ok</b>	Found ok for different references Refer to Packing List
<b>8.4 Assortment</b>		
All references should be separately Packed  Fitted, Flats, Pillows & Bolster by Reference Number	<b>Ok</b>	Found ok for different references
<b>8.5 Dimensions of Export Cartons</b>		
Size of Cartons (Dimensions)	<b>Ok</b>	Different Sizes for different ref. For Details see Packing List



**8.6 Weight of Cartons**

Weight of Cartons	<b>Ok</b>	Refer to Packing List
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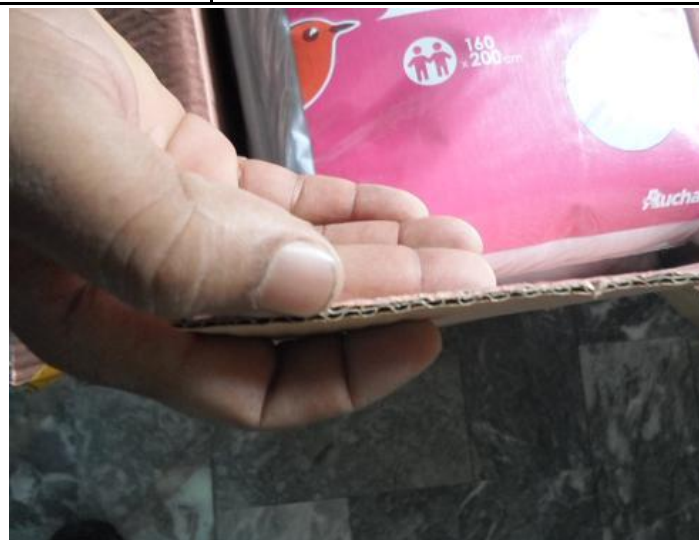
9. Shipping Marks		
Expected Result	Result	Actual Finding / Comments
Two Shipping Marks on Front & Side of the Carton Boxes Text: [Order No, Ref No, VA, DUN 14 Stick (Bar Code), Size, PCs / Carton, Qty / Carton, Carton No.]	OK	Refer to images below.

**10. TESTS & SPECIAL REQUIREMENTS**

**10.1 Carton Drop Test**



Carton drop test - On 3 cartons - packed products should not get damaged

Findings / Comments	Result
Good / Strong Quality Cartons found.	Passed



**10.2 Weight of the Fabric**

Check the Weight (GSM) of fabric - 1 PC / reference - See details in weight part of this report

<b>Findings / Comments</b>	Checked GSM of the fabric from different references. For details pls see weight section of this report.	<b>Result</b>
		<b>Passed</b>
Refer to chart above for Pics & GSM		
<b>10.3 Blue Liquid Test / Anti-dust mite Test / Aegis Treatment</b>		
Fabric Swatches from different aegis treated references should be tested with blue liquid.		
<b>Findings / Comments</b>	Found Ok.	<b>Result</b>
		<b>Passed</b>
<b>10.4 Barcode Scanning Test</b>		
2 PCs / Reference		
<b>Findings / Comments</b>	Found OK	<b>Result</b>
		<b>Passed</b>
<b>10.5 Resistance of Glue of the Bag</b>		
Check the resistance of the glue of the bag - there should be 2 little additional transparent scotch tapes to close the bag		
<b>Findings / Comments</b>	Resistance checked and found ok. 2 additional sticking tapes were also present on the bag to close it strongly.	<b>Result</b>
		<b>Passed</b>
<div style="display: flex; justify-content: space-around;">   </div>		
<b>10.6 Resistance of Hanger in the Bag</b>		
Check that hanger is not moving left and right in the bag. Hanger should be properly fixed.		
<b>Findings / Comments</b>	Checked and found ok. Hangers do not move in the bag from left to right or vice versa.	<b>Result</b>
		<b>Passed</b>



**10.7 Quality of Hanger Bag**

Good Quality Hanger bag with pure white color strong enough to hold the product weight.

<b>Findings / Comments</b>	Found good quality white color hanger bags.	<b>Result</b>
		<b>Passed</b>

Refer last section pictures	Refer last section pictures
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**10.8 Dimensions of the Packed Products**

check the dimensions of the finished products width x length x height of corners

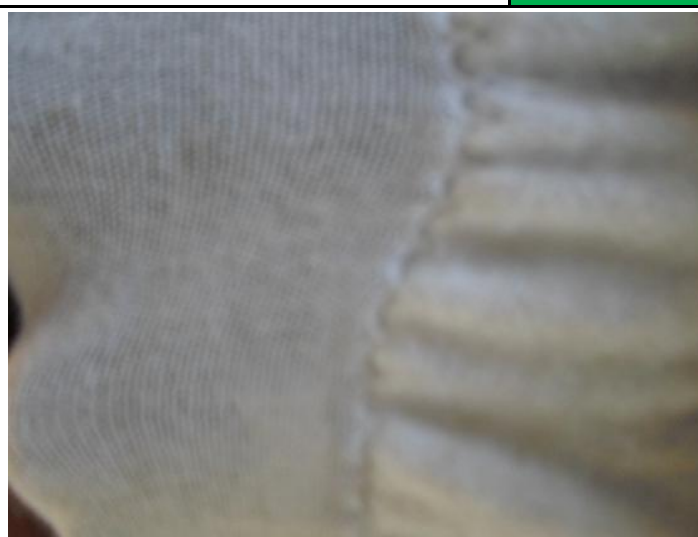
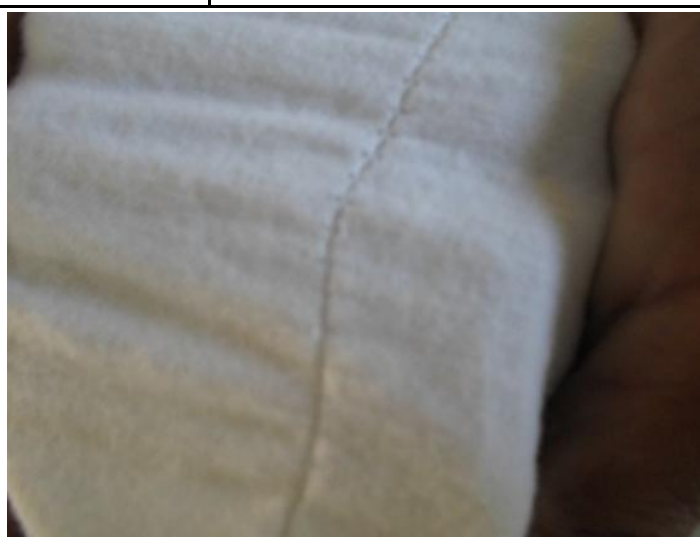
<b>Findings / Comments</b>	Refer to report section above and packing list. Found under tolerance.	<b>Result</b>
		<b>Passed</b>

See pictures in dimension section above.	See pictures in dimension section above.
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**10.9 Strength of Seem**

Test the strength of the seams by hand.

<b>Findings / Comments</b>	Strength of the seams checked by hand with normal force and found Satisfactory	<b>Result</b>
		<b>Passed</b>



### 10.10 Zipper Functioning

Zipper should move freely. End of the zipper should be stitched properly so that zipper may not go out.

<b>Findings / Comments</b>	Found Ok.	<b>Result</b>
		<b>Passed</b>

### 10.11 Test of Technical Specs

Compare with approval sample and technical files (Specs) including material, color of fabric, accessories, hangtag, labels, packing, logo/markings, workmanship & sewing construction, washing effect, hand feel. 2 Pcs Per reference

<b>Findings / Comments</b>	Found as per standard.	<b>Result</b>
		<b>Passed</b>

N/A

N/A

### 10.12 Needle Detecting Test

Perform a Needle detecting test without metal button or decoration

<b>Findings / Comments</b>	Needle detector not available.	<b>Result</b>
		<b>N/A</b>

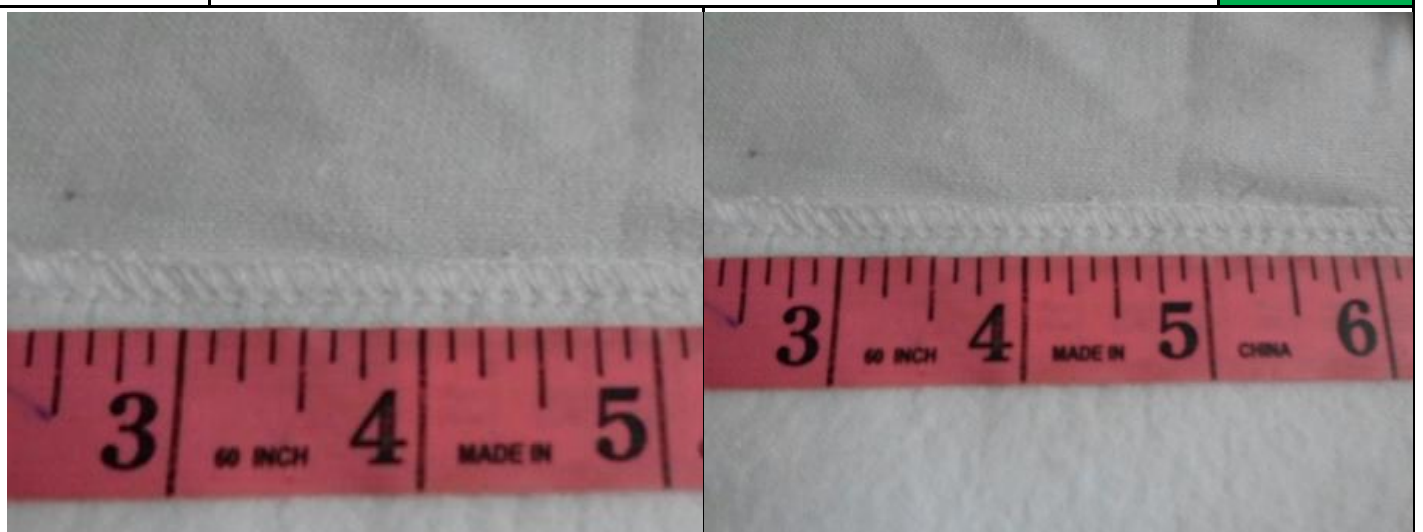
N/A

N/A

### 10.13 No. of Stitches Per Inch

Count and record the number of stitches per inch

<b>Findings / Comments</b>	8-9 Stiches Per Inch	<b>Result</b>
		<b>Passed</b>



### 10.14 Rub Test

Rub test to check the color fastness of the fabric (including the lining) and all the accessories (Labels must be rubbed for this test). Use a white cotton cloth to rub the material. Rub the item 10 times over a 10 cm distance with a force of 9N (1kg). Test 1 piece per color with both a dry and a wet cloth.  
**Expected result:** There should be no color transfer greater than 4 on a grey scale (between the original white cloth and the colored one) after the dry test. There should be no color transfer greater than 3-4 on a grey scale (between the original white cloth and the colored one) after the wet test  
 Pcs)

<b>Findings / Comments</b>	Only White Color Fitted/Flat Sheets, Pillows & Bolsters.	<b>Result</b>
		<b>Passed</b>
N/A	N/A	

### 10.15 Color Shading Test

**Color shading check within the same piece:**

Put the same color parts side by side and identify the different dye lot.

**Color shading check among all of the inspected pieces:**

Place them side by side as per picture "color shading check attached" and identify the different dye lot. If you don't have a grey scale, please print the grey scale of emergency.-Minimum grey scale 4 is acceptable for color shading in the same piece and minimum grey scale 3/4 is acceptable for color shading among the different pieces

<b>Findings / Comments</b>	Found Same shade within a single piece and among different pieces.	<b>Result</b>
		<b>Passed</b>
N/A	N/A	

## 11. OTHER PICTURES





## 12. DEFECTIVE LIST

Defect	Critical	Major	Minor	Comments
Insecure Zip		01	01	
Un Functional Zip		02		
Holes		01		
Miss Pick				
Shade Variation				
Stains (Others)		01	03	
Stains (Dust)		02	03	
Broken Stiches		01	02	
Missing Label				
Insecure Label				
<b>Total</b>	<b>0</b>	<b>08</b>	<b>09</b>	

## 13. DEFECTIVES SUMMARY

Description	Cri	Maj	Min	AQL Result
<b>Samples Inspected</b>	<b>315</b>	<b>315</b>	<b>315</b>	<b>All Under AQL</b>
<b>Maximum Allowed</b>	<b>0</b>	<b>10</b>	<b>10</b>	
<b>Defects Found</b>	<b>0</b>	<b>8</b>	<b>9</b>	



